



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3065-5

Job Sheet 167404



Part No: D3065-5

Job Qty: 40 ea

Part Name: Step Leg



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 10/31/17

Job Tracking No:

Due Date: 11/17/17

Created By: Victoria Michaud-Febrille

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea		11/16/17	0.00	0.00	Start Up Waterjet1		SC
100	Waterjet	40 pcs		11/16/17	0.02	3.69	Waterjet1		SC
120	QC	40 pcs		11/16/17	0.00	0.00	QC8		SC
130	HandFinish	40 pcs		11/17/17	0.00	0.90	HandFinish1		2017-12-06 JH
140	QC	40 pcs		11/17/17	0.00	0.00	QC7		38
150	Packaging	40 pcs		11/17/17	0.00	0.00	Packaging3		7.10 9-89
160	QC21-SA	40 Ea		11/17/17	0.00	0.00	W QC21		DEC 14 2017

Part Op 100 - 1-Cut as per Dwg
Descriptions: 150 - LOCATION: GA

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6S.080	33	95	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Step Log	16.458inches ± 0.010	16.468 16.448		
2	Step Log	15.750inches ± 0.005	15.755 15.745		
3	Step Log	2.250inches ± 0.005	2.255 2.245		
4	Step Log	3.460inches ± 0.005	3.465 3.455		
5	Step Log	0.865inches ± 0.005	0.870 0.860		
6	Step Log	6.020inches ± 0.005	6.025 6.015		
7	Step Log	1.205inches ± 0.005	1.210 1.200		
8	Step Log	3.484inches ± 0.005	3.489 3.479		
9	Step Log	0.871inches ± 0.005	0.876 0.866		
10	Step Log	8.325inches ± 0.010	8.335		

DART
AEROSPACE
S015891



Step Leg

PART NO:
Revision:
Operation:
Change No:

D3065-5

Start up Operation

Mfg Date: 11/30/17
Job No: 167404

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CANADA
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			8.315
11	Step Log	0.551inches $\pm$ 0.010	0.561 0.541
12	Step Log	0.213inches $\begin{matrix} + 0.005 \\ - 0.000 \end{matrix}$	0.218 0.213
13	Step Log	0.128inches $\begin{matrix} + 0.005 \\ - 0.000 \end{matrix}$	0.133 0.128

Plex 10/31/17 10:08 AM dart.Michaud-Febrille.Victoria

DART AEROSPACE LTD		Work Order: 167404
Description: Step Leg		Part Number: D3065-5
Inspection Dwg: D3065 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
16.458	+/-0.010	16,460	1		VDC-82	
15.750	+/-0.005	15,750	1		Tape	
2.250	+/-0.005	2,251	1			
3.460	+/-0.005	3,462	1			
0.865	+/-0.005	0,865	1			
6.020	+/-0.005	6,021	1			
1.205	+/-0.005	1,206	1			
3.484	+/-0.005	3,485	1			
0.871	+/-0.005	0,872	1			
8.325	+/-0.010	8,326	1			
0.551	+/-0.010	0,550	1			
0.213	+0.005/-0.000	0,213	1			
Ø0.128	+0.005/-0.000	Ø0,129	1			

Measured by: SC	Audited by: [Signature]	Prototype Approval:	N/A
Date: 17/11/28	Date: NOV 11 2017	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	03.09.22	New Issue P/O D3065-041	KJ/RF	
B	04.06.15	Added Ø0.128 dimension	KJ/JLM	
C	06.06.23	Dwg Rev. changed	KJ/JLM	[Signature]